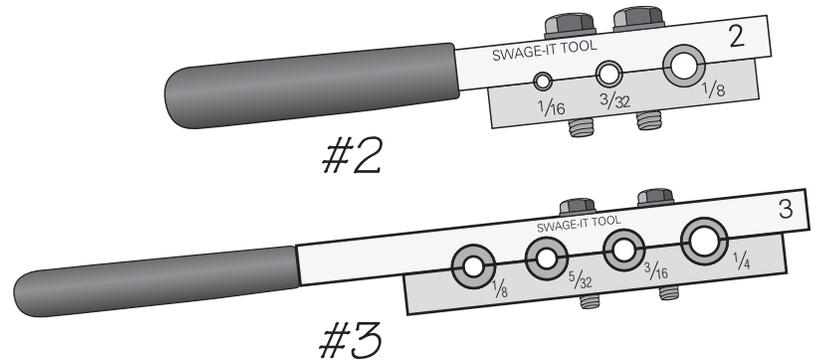
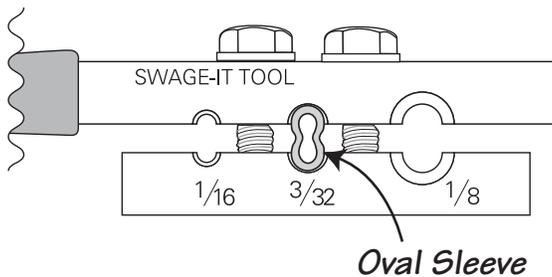


Hand Swager* Instructions

Swage It Tool # 2 - 1/16", 3/32 & 1/8" for Oval Sleeves

Swage It Tool # 3 - 1/8", 5/32", 3/16" & 1/4" Oval Sleeves

* Not for use on stainless steel fitting



Instructions:

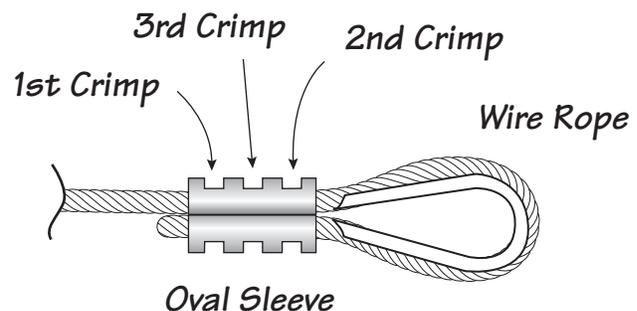
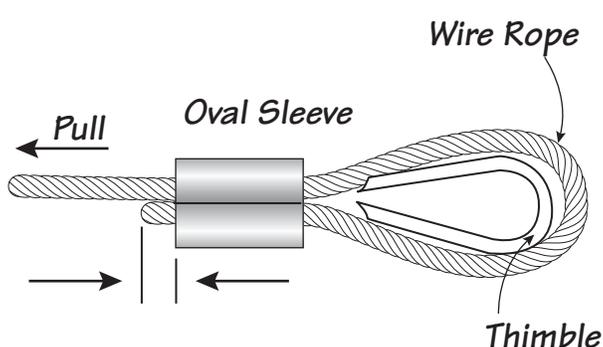
1. Insert bolts with washers in holes on either side to be used (see diagram above).
2. Insert sleeve so that first swaged area will be about 1/64" from end of sleeve. Tighten bolts LIGHTLY to hold sleeve (see diagram above).
3. Insert cable and double back through sleeve, extending cut end approx. 1/8" through sleeve. First swaged area should be next loop.
4. If using a thimble, insert at this time and hold cable snug against thimble while follow step #5
5. Tighten bolts EVENLY to bring two halves of tool tightly together. 5/8" box end wrench 9" long is recommended.
6. Loosen bolts, reposition tool for next swage (leave approx. 1/32" between swaged areas). And repeat step 5 above.

1/16", 3/32", 1/8" & 5/32" Sleeves should have 3 SWAGED AREAS.

3/16" & 1/4" Sleeves should have 4 SWAGED AREAS.

NOTES:

- A) Not for use on stainless steel fittings
- B) When using 1x19 strand cable, use two sleeves at each end to obtain proper holding strength.
- C) Lubricate bolts occasionally for easier tightening.



Instruction Sheet #08068

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